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information on the
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procedures, the adjustments, and the specifications for the 2011 Opel / Vauxhall Astra. The technicians who understand the material in this manual and in the appropriate Service Bulletins better serve the vehicle owners.

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beginning of this manual and within each section shows where the information is located. The index will enable you to search for specific information. This Owner's Manual depicts left-hand drive vehicles. Operation is similar for right-hand drive vehicles. The Owner's Manual uses the engine identifier code. The corresponding sales

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