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material in the marksmanship field manual (FM 3-22.9, DA, 2008). Method The approach used to develop this research product followed a four-phase process. In phase one, Army

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in this manual. This is an auto-loading rifle. It is immediately loaded and ready to fire again after each shot until all shells loaded in the magazine have been fired. The rifle is able to fire both with and without the magazine in place. Removing the magazine does not unload the rifle nor engage the safety.

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