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N2 FORMULA SHEET f

$= f T N t \pi D N S = 60$

$S = \pi D n 40 N N 9 D -$

d length of workpiece

Set-over = 2 length of

taper length of

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workpiece Set-over =  
Ratio  $2 \theta \times \tan = 2L$

Leading angle =  $90 -$   
(Helix angle +

clearance angle) Following angle =  
 $90 +$  (Helix angle -

clearance angle) Lead

= No. of starts pitch

Pitch

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CHAIN, GEAR DRIVES  
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MEMORANDUM  
GEARBOXES 9.1 9.1.1

Chain pitch is the distance from the centre of one pin to the centre of the next pin.

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...

**QUESTION 4: HAND  
TOOLS 4.1** List the  
question numbers from  
4.1.1-4.1.5 and name  
the hammers as listed  
in FIGURE 1 by writing  
the answers next to  
the numbers  
(4.1.1-4.1.5) in the  
**ANSWER BOOK .**

**FIGURE 1 [5]**

**QUESTION 5: METALS**

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AND PLASTICS 5.1

Name THREE types of  
carbon steel. (3)

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QUESTION 1:

WELDING, COMPUTER

AIDED DRAUGHTING,

FASTENERS AND



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MEMO

FITTINGS 1.1 Name  
THREE welding  
processes you can use  
to join metal. (3) 1.2

Name the types of  
welded joints shown in  
FIGURE 1. Write only  
the answer next to the  
question number  
(1.2.1-1.2.4) on the  
ANSWER SHEET.

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